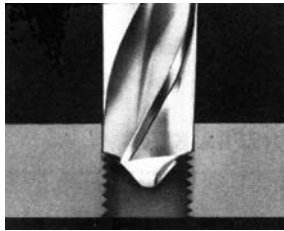


THREAD REPAIR INSERTS

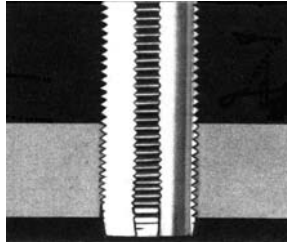
Here's the easy way to repair stripped threads.



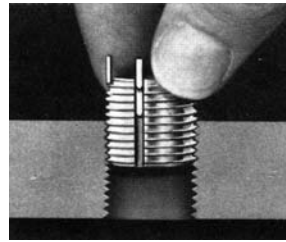
Easy Installation/4 Simple Steps
Instructions Must Be Followed Exactly



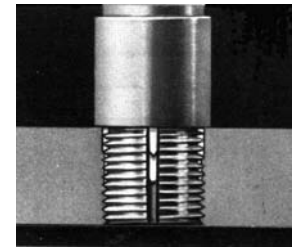
1 Drill out old threads, using standard drill.



2 Tap new threads, using standard tap



3 Screw in insert until slightly below surface. "kees" act as depth stop.



4 Drive "Kees" down with several light taps on installation tool.

Features:

- Installed with standard drills and taps.
- No pre-winder tool required.
- Impossible to cross thread while installing.
- No tang break-off.
- May be used in virtually any material...aluminum, magnesium, cast iron, cold rolled steel and plastic
- Provide high strength and reliability. One length per size provides maximum pullout strength.
- Positive mechanical lock against rotation.
- Breaks Grade 8 bolts in test after test.
- Easy to remove.



5 Installed Insert.

Thinwall Inserts

Auveco Part No.	Internal Thread Size (Bolt Size)	External Thread Size	No. of Kees	Insert Length	Drill Size	Tap Size	Professional Installation Tool Part No.	Inserts Per Unit Package
12374	10-24	5/16"-18	2	5/16"	"I"	5/16"-18	4*
17515								25
17516								50
12375								4*
17517	10-32							25
17518								50
12376								4*
17519	1/4"-20	3/8"-16	2	3/8"	"Q"	3/8"-16	12394	25
17520								50
12377								4*
17521								25
12378	5/16"-18	7/16"-14	4	7/16"	"X"	7/16"-14	12395	4*
17522								25
17523								50
12379								4*
17524	3/8"-16	1/2"-13	4	1/2"	29/64"	1/2"-13	12396	25
12380								3*
17525								25
17526								50
12381	7/16"-14	9/16"-12	4	9/16"	33/64"	9/16"-12	12397	3*
17527								25
12382								3*
17528								25
12383	7/16"-20							3*
17529								25
12384								2*
17530								15
17531	1/2"-13	5/8"-11	4	5/8"	37/64"	5/8"-11	12398	25
12385								2*
17532								15

*Contains Economy Drive Tool No. 12404

For an Assortment of Thin Wall Inserts, see Fix-Kit No. 6176